IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of)	Examiner Unknown
Ho Yu)	Group Art Unit 1725
Serial No. 10/630,387)	Atty. No. 03-0981 [370041-00021]
Confirmation No. 8345)	
Filed July 30, 2003)	
For Method Of Preventing Cracking In Direct Chill Cast Ingots)	

Preliminary Amendment

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450 on December 8, 2003.

Matthew W. Smith, Esq. Reg. No.: 35366 Date of Signature: December 8, 2003

Mail Stop Non-Fee Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

In response to the "Notice to File Corrected Application Papers" dated

October 27, 2003, please amend the above-identified application as follows:

Amendments to the Specification begin on page 2 of this paper.

Amendments to the Drawings begin on page 3 of this paper and include an attached replacement sheet.

Remarks begin on page 4 of this paper.